

Work Order ID 106534

Friday, September 06, 2013 10:35:09 AM

106534

UPDATE IN OFFSHORE

Page 1

Item ID: D350-636-216 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Deluxe Skidtube RH Aerazur / Apical Cylindrical Float Compatible
 Start Date: 9/5/2013 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 9/13/2013 Req'd Qty: 1.00 ***1*** Customer:
 Reference: ECN 13-535

Approvals: Process Plan: WLF Date: 13-9-6 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-636	J								

170 0.00

170

Packaging

Packaging

Memo

0.00

PULL FROM STOCK D350-636-216 X 1 B91249

106535

REMOVE OLD PAPERWORK AND REPLACE WITH NEW

ADD 1 X D3456-1 TO KIT AND UPDATE TO CHANGE 005

ID AND STOCK UNDER NEW BATCH NUMBER

[Handwritten signature and date]
 9/17/13

180

QC5- Inspect part completeness to step on W/O

0.00

180

QC

Quality Control

Memo

0.00

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IIN-D350-636	J								

170

0.00

170

Packaging

Memo

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180

QC

Memo

0.00

Quality Control

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: _____	0.00							
190									
Packaging	Memo	0.00							
Packaging									
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

update offshore
MUF 13-09-18
MUF 13-09-18
MUF 13-09-18

Picklist Print

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Page 1

Work Order ID: 106534

Parent Item: D350-636-216

Parent Item Name: Deluxe Skidtube RH Aerazur / Apical Cylindrical Float Compatible

Start Date: 9/5/2013

Required Date: 9/13/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC IPP Rev:B 11.04.14 ecn11-553
DD verf:EC IPP Rev:D 112.04.16 AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3456-1 Washer		Manufactured	No				Each	131.0000		1			
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				FG		7							
				25701		7							
				ST047		124							
				103539		50							
				103787		25							
				80252		1							
				85223		1							
				89237		6							
				96570		21							
				99338		20							
D350-636-216 Deluxe Skidtube RH Aerazur / Apical Cylindrical Float Compatible		Manufactured	No				Each	0.0000		1			

MF 13-9-16

1 x 9/24/9
MF
13-9-6

REVISION RECORD

Revision	Issue Date	Description
A	98.04.16	New Issue
B	98.09.02	Change blade bolt to AN8-16A
C	98.11.19	Add -013/-014 skidtubes for Aircruiser compatibility
D	06.01.03	Add compatibility with Apical Tri-bag Floats and Apical Cylindrical Floats
E	07.05.15	Change wearplates to stainless steel; Re-organize installation procedure.....pg. 4-7; Add Dart D350-748 crosstube compatibility.....pg. 3; Incorporate DSI 9343.....pg. 6,13; Replace D350-636-041 kit with -043 kit.....pg. 12,13; Item 17 now D3631-1 Washer.....pg. 12; Item 18 now ALS4-1032-225.....pg. 12; Removed * from items 9-12.....pg. 12; Add rubber gaskets, Item 23B, 24B, 25B.....pg. 13; Remove NAS1515H3L washers from the wearshoes.....pg. 13
F	08.08.14	Add note to use Antiseize compound.....pg. 5, 8; Add reference to DSI 9413;.....pg. 6-7; Add D350-636-011/-012/-013/-014 at CHG 004 drawing.....pg. 10; Add Parts List for D350-636-011/-012/-013/-014 at CHG 004.....pg. 17
G	10.07.12	Incorporated DSI 9456, DSI 9457, DSI 9490 Fixed typo on pg. 3, 355A41-2002-03 changed to 355A41-2001-03
H	10.07.26	Add D350-636-015/-016/-017/-018/-047 kits.....pg. 13; Add Parts List for D350-636-015/-016/-017/-018/-047.....pg. 29; Add D350-636-215/-216/-217/-218 Kits.....pg. 13; Add Parts List for D350-636-215/-216/-217/-218.....pg. 31
I	10.10.25	D4170-3 Spacer was D4170-1pg. 10,30; Drill size for D4170-3 Spacer is Ø0.453" (was Ø0.313 for -1)....pg. 10
J	13.03.01	Incorporate DSI 9570.....pg. 3; Ø0.633" was Ø0.625" section 3.10.1.....pg.10; Revised section R-Rpg. 17; Update Weight and Balance for D350-636-047.....pg. 22; Add 1X D3456-1 to D350-636-109.....pg. 28

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Revision: J

Date: 13.03.01

List Lots

September-05-13 11:19:21 AM

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Criteria : Item ID: 'D350-636-215', 'D350-636-216', 'D350-636-217', 'D350-636-218'

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	All Locations	All Warehouses	All Quantity	Type Code	Comments
						Lot Code				
D350-636-215 Deluxe Skidtube LH Aerazur / Apical Cylindrical Float Compatible	Main Warehouse FG	91248 #106527	6/05/13	1.0000		QC21		CHG004		Angle of 1.44*
	Main Warehouse FG072	97328 #106525	5/10/13	1.0000		QC21		CHG004		Angle of 2.73* . Ship Local
	OFFSHORE FG	85190 #106529	5/22/13	1.0000		QC21		CHG004		
	OFFSHORE FG	91245 #106530	5/10/13	1.0000		QC21		CHG004		
	OFFSHORE FG	91246 #106531	6/05/13	1.0000		QC21		CHG004		
				Total:	5.0000					
D350-636-216 Deluxe Skidtube RH Aerazur / Apical Cylindrical Float Compatible	Main Warehouse FG073	91252 #106532	5/10/13	1.0000		QC21		CHG004		Angle of 2.56* . Ship local
	OFFSHORE FG	85193 #106533	5/22/13	1.0000		QC21		CHG004		
	OFFSHORE FG	91249 #106534	5/10/13	1.0000		QC21		CHG004		
	OFFSHORE FG	91250 #106535	6/05/13	1.0000		QC21		CHG004		
				Total:	4.0000					
D350-636-218 Deluxe Skidtube RH Air Cruiser / Apical Tri-Bag Float Compatible	Main Warehouse FG073	91253 #106536	5/10/13	1.0000		QC21		CHG004		Angle of 1.98*
				Total:	1.0000					

10/11/14

10/11/14